## **CLAIMS**

What is claimed is:

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- 1. An antibody microarray screen comprising: a substrate; monoclonal and polyclonal antibodies that are purified immunoglobins, wherein said antibodies are spotted on predetermined positions on said substrate; and fluids unprocessed for immunoglobulin isolation, wherein said unprocessed fluids are spotted on said predetermined positions on said substrate.
- 2. The antibody microarray screen according to claim 1, wherein said antibodies detect proteins selected from the group consisting of drugmetabolizing enzymes and proteins functionally related with said drugmetabolizing enzymes.
- 3. The antibody microarray screen according to claim 2, wherein said drug metabolizing enzyme is cytochromes P450.
  - 4. The antibody microarray screen according to claim 2, wherein said proteins functionally related with said drug-metabolizing enzyme are selected from the group consisting of mitochondrial proteins, apoptosis-related proteins, anti-oxidant proteins, oxidative stress proteins, and intracellular protein degradation proteins.
  - 5. The antibody microarray screen according to claim 1, wherein said substrate includes a hydrogel (polyarylamide-based) coating.
  - 6. The antibody microarray screen according to claim 1 further comprising labeled secondary immunoglobulins.
    - 7. The antibody microarray screen according to claim 1, wherein said fluids are selected from the group consisting of ascites fluids, hybridoma culture medium, and anti-sera.
- 8. An antibody microarray screen comprising: a substrate; polyclonal antibodies as purified immunoglobins, wherein said antibodies are spotted on predetermined positions on said substrate; and anti-sera spotted on said predetermined positions on said substrate.
  - 9. The antibody microarray screen according to claim 8, wherein said polyclonal antibodies detect proteins selected from the group consisting of drug-metabolizing enzymes, cytochromes P450, and oxidative stress

proteins.

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- 10. The antibody microarray screen according to claim 8, wherein said substrate includes a hydrogel (polyarylamide) coating.
- 11. The antibody microarray screen according to claim 8 further including labeled secondary immunoglobins.
- 12. An antibody microarray screen comprising: a substrate; monoclonal antibodies as purified immunoglobin, wherein said antibodies are spotted on predetermined positions on said substrate; ascites fluid spotted on said substrate; and hybridoma culture media spotted on said substrate, wherein said ascites fluid and hybridoma culture media are spotted on predetermined positions on said substrate.
- 13. The antibody microarray screen according to claim 12, wherein said monoclonal antibodies detect proteins selected from the group consisting of drug-metabolizing enzymes, cytochromes P450, and oxidative stress proteins.
- 14. The antibody microarray screen according to claim 12, wherein said substrate includes a hydrogel (polyarylamide) coating.
- 15. The antibody microarray screen according to claim 12 further including labeled secondary immunoglobins.
- 16. A method of manufacturing an antibody microarray comprising the step of spotting more than a single concentration of antibodies on a microarray substrate to increase the number of up-regulated protein detection.
  - 17. The method according to claim 16, wherein the antibody concentration is more than 5 µg/ml lgG.
  - 18. An internal control molecule for use in an antibody microarray comprising a protein, wherein said protein is unexpressed in the array sample for normalization of focused (non-global) array data.
- 19. The internal control molecule according to claim 18, wherein said protein is selected from the group consisting of a Flag protein and a non-mammalian protein.
  - 20. The internal control molecule according to claim 18, wherein the internal control molecule is used to compare the expression ratio of house-

keeping proteins to select housekeeping genes by determining any difference between the control and experimental samples.

21. A method of determining optimal spotting concentrations of IgG comprising the steps of: (a) spotting increasing concentrations of IgG on microarray slides; (b) hybridizing the slides with secondary IgG with a detectable signal; and (c) scanning and quantitating signal strength of each spot and selecting optimal concentrations of IgG.

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- 22. A method to increase a detectable signal with microarray analysis comprising the steps of using an intensive molecular signal, wherein the intensive molecular signal is produced by conjugation of a dye and a reporter molecule to a protein whereby interference of IgG binding to a protein is created.
- 23. The method according to claim 22, wherein the intensive molecular signal is produced by conjugation of a dye and a reporter molecule to a protein to the extent that interference of Coomassie blue stain binding to the protein is created.
- 24. The method according to claim 22, wherein the intensive molecular signal is used for antibody microarrays.
- 25. The method according to claim 22, wherein the intensive molecular signal is used for protein microarrays.
- 26. A method to increase a detectable signal with microarray analysis comprising the steps of: conjugating of a dye and a reporter molecule to a protein; and creating interference of an IgG molecule binding to the protein.
- 27. A method of producing antibody microarrays comprising the steps of spotting antibodies for Phase I and II drug metabolizing enzymes and proteins functionally related with the drug-metabolizing enzymes on a microarray substrate.
- 28. The method according to claim 27, wherein the proteins functionally related with drug-metabolizing enzyme are selected from the group consisting of mitochondrial proteins, apoptosis-related proteins, anti-oxidant proteins, oxidative stress proteins, and intracellular protein degradation proteins.
- 29. The method according to claim 27, wherein the targeted drug-

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metabolizing enzyme antibody microarray includes an internal control to be used for data normalization.

30. The method according to claim 29, wherein the internal control is a Flag protein.